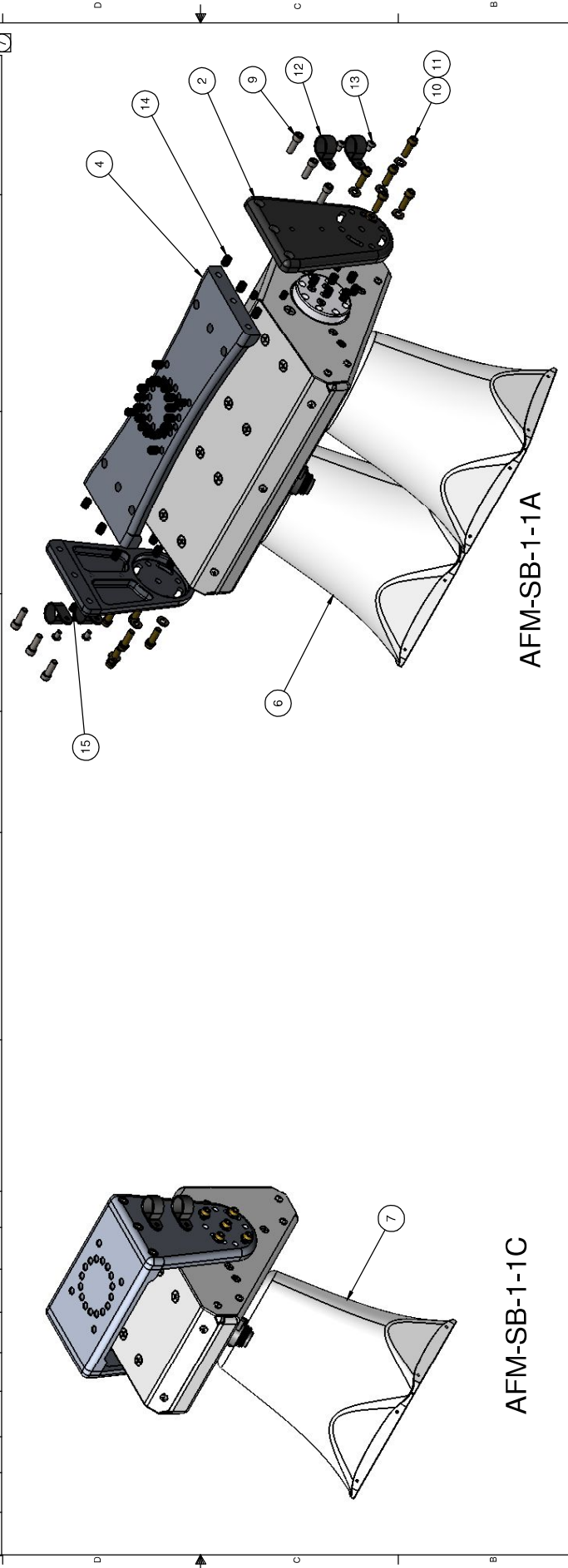


ITEM	-1A	-1B	-1C	-1D	-1E	-1F	-1G	-1H	PART NUMBER	DESCRIPTION	MATERIAL	MATERIAL SPEC	FINISH	FINISH SPEC	STOCK ID
1	0	0	0	0	2	2	2	2	AFM-SB-10	SPEAKER ADAPTER	6061-T651	ASTM B221	BLACK ANODIZE HARD	MIL-A-8625 TYPE III CL W	A/R
2	0	2	0	2	0	2	0	2	AFM-SB-11	SIDE ARM STD	6061-T651	ASTM B221	BLACK ANODIZE HARD	MIL-A-8625 TYPE III CL W	A/R
3	2	0	2	0	2	0	2	0	AFM-SB-11A	SIDE ARM SHORT	6061-T651	ASTM B221	BLACK ANODIZE HARD	MIL-A-8625 TYPE III CL W	A/R
4	1	1	0	0	1	1	0	0	AFM-SB-15	TOP PLATE STD	6061-T651	ASTM B221	BLACK ANODIZE HARD	MIL-A-8625 TYPE III CL W	A/R
5	0	0	1	1	0	1	1	0	AFM-SB-15A	TOP PLATE SHORT	6061-T651	ASTM B221	BLACK ANODIZE HARD	MIL-A-8625 TYPE III CL W	A/R
6	1	1	0	0	1	0	0	0	REF 2 SPEAKER						
7	0	0	1	1	0	0	1	1	REF SINGLE SPEAKER						
8	8	8	8	8	24	24	24	24	92185A192	SHCS 8-32 X 0.375					7
9	6	6	6	6	6	6	6	6	92185A561	SHCS 1/4-28 X 0.75					7
10	10	10	10	10	10	10	10	10	MS20004-8	BOLT					
11	10	10	10	10	10	10	10	10	AN960-416	WASHER					
12	4	4	4	4	4	4	4	4	3225T22	LOOP CLAMP, 0.25 ID					
13	4	4	4	4	4	4	4	4	98164A459	BUTTON HEAD SHCS 10-32 X .3125					
14	45	45	45	45	45	45	45	45	MS21209F4-15	HELICOIL LOCKING 1/4-28 X .285					
15	4	4	4	4	4	4	4	4	MS21209-F1-15	HELICOIL LOCKING 1/4-28 X .285					
16	8	8	8	8	8	8	8	8	92147A420	LOCK WASHER, #6 SCREW					



AFM-SB-1-1C

REV. NC	DESCRIPTION ORIGINAL ISSUE	DATE 4/1/2015	SIGNED
DRAWING			
DRAWN	NAME C. BROUCEK	DATE 4/1/2015	
CHECKED			
APPROVED			

Airfilm Camera Systems
www.airfilm.com
Georgetown CA

TITLE: SPEAKER BRACKET

REV. C	DWG. NO. AFM-SB-1	REV. N/C
SCALE 2:3	DO NOT SCALE DRAWING	SHEET 1 OF 6

NOTES:

- BREAK SHARP EDGES AND DE-BURR PER GOOD SHOP PRACTICES.
- INSTALL AND TORQUE ALL HARDWARE PER AC 43-13-1B SECTION 3.
- GRIP LENGTH IS TO BE DETERMINED AT INSTALLATION. NO THREADS ARE TO BE IN BEARING AND A MINIMUM OF TWO THREADS OR A MAXIMUM OF FOUR THREADS MUST BE SHOWING AFTER READING PROPER TORQUE ON FASTENERS. GRIP LENGTH GIVEN EITHER IN LIST OF MATERIALS OR CALLED OUT ON DRAWINGS ARE FOR REFERENCE ONLY.
- LOCATE AND DRILL DURING ASSEMBLY. INSERT MATING PARTS FULLY TOGETHER BEFORE DRILLING.
- UNLESS OTHERWISE NOTED, ALL PARTS SHALL BE PROCESS FINISHED BEFORE ASSEMBLY.
- BELOW PART SURFACE USING 0.065 BALL END MILL OR LABEL WITH PERMANENT INK AND STAMP OR LABEL WITH PERMANENT ADHESIVE. PART LABEL OR LASER ENGRAVING AFTER PROCESS COATINGS.

PART NUMBER PER MCM/ASTEP-CARR