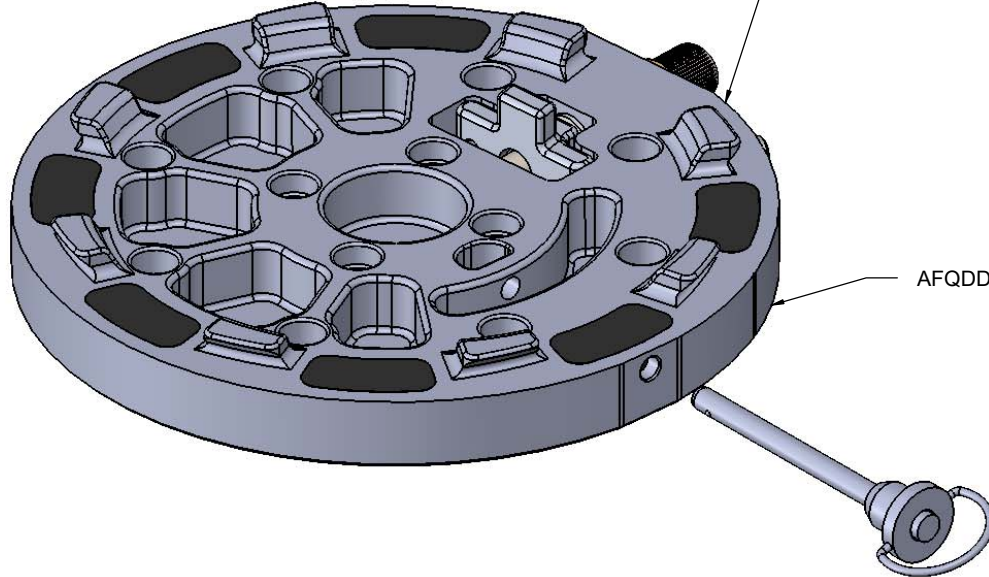
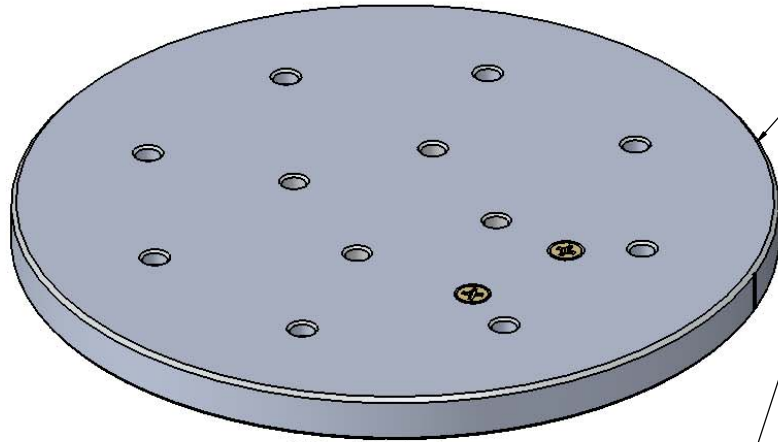


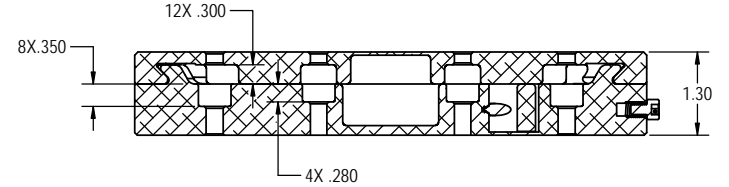
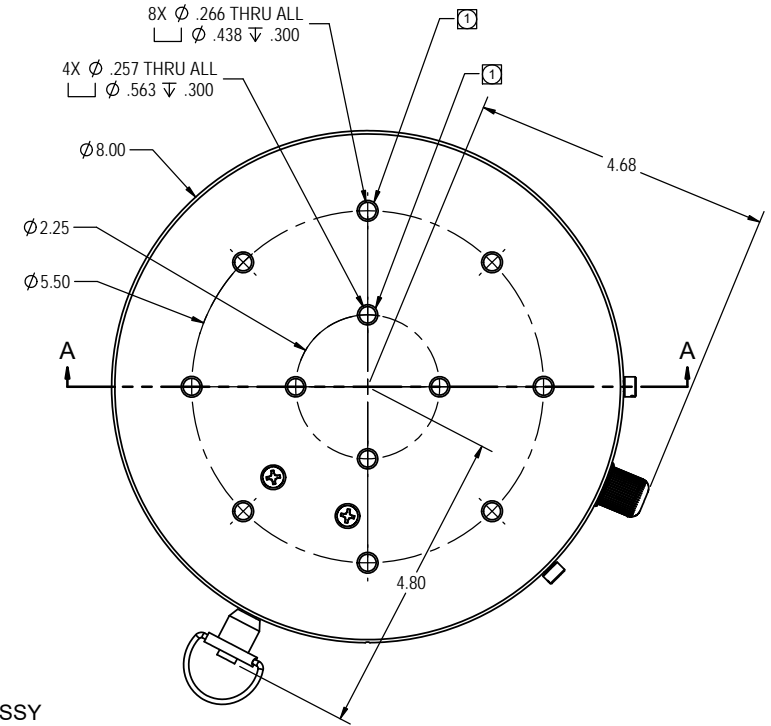
ITEM	PART NO.	DESCRIPTION
1	AFQDD-8-1	UPPER AND LOWER ASSEMBLY
2	AFQDD-8-1A	LOWER ASSEMBLY

REVISIONS		
REV.	DESCRIPTION	DATE
NC	INITIAL RELEASE	03/14/2017
A	ADDED DIAMETER AND HEIGHT DIMENSIONS	03/21/2017
B	ADDED MS20004-(X) AS ALT INSTALLATION HARDWARE	06/08/2017

AFQDD-8-1 UPPER AND LOWER ASSY



AFQDD-8-1A LOWER ASSY



GENERAL DIMENSIONS

NOTES:

- ① LOWER QDD HOLE PATTERN TYP TO UPPER QDD (UPPER SHOWN). REFER TO SECTION VIEW FOR COUNTERBORE DEPTH DIMENSIONS.

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

TOLERANCES:  
 X  $\pm$  .1  
 XX  $\pm$  .03  
 XXX  $\pm$  .010  
 ANGULAR:  $\pm$  .5°  
 BREAK ALL SHARP EDGES .015 MAX

DRAWING

	NAME	DATE
DRAWN	C. BROUCEK	03/14/2017
CHECKED	J. SANDOVAL	03/14/2017
APPROVED	C. MEEKER	03/14/2017

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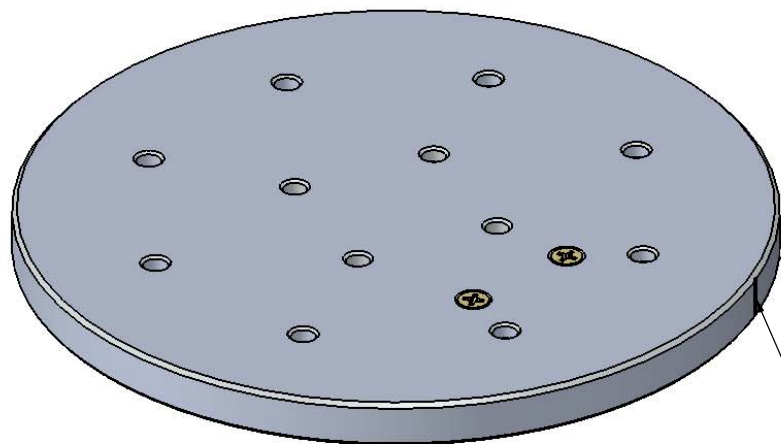
TITLE: QDD-8 GENERAL INFO

SIZE	DWG. NO.	REV
C	AFQDD_8	B
SCALE 1:4	DO NOT SCALE DRAWING	SHEET 1 OF 2

THE AFQDD-8-1 ASSEMBLY IS A MECHANICAL INTERFACE TO ACCOMMODATE THE RAPID INSTALLATION / REMOVAL OF VARIOUS PAYLOADS. IT IS TO BE USED FOR PAYLOADS WITH A MAXIMUM WEIGHT OF 130LBS, AND IS MOST EFFECTIVE FOR VERTICAL LOADING APPLICATIONS, SUCH AS UAV AND OTHER CLOSE FITTING INSTALLATIONS. EXAMPLES OF OTHER INSTALLATIONS INCLUDE: FIXED WING AIRCRAFT, ROTORCRAFT, AIRSHIPS, GROUND AND WATER BASED VEHICLES.

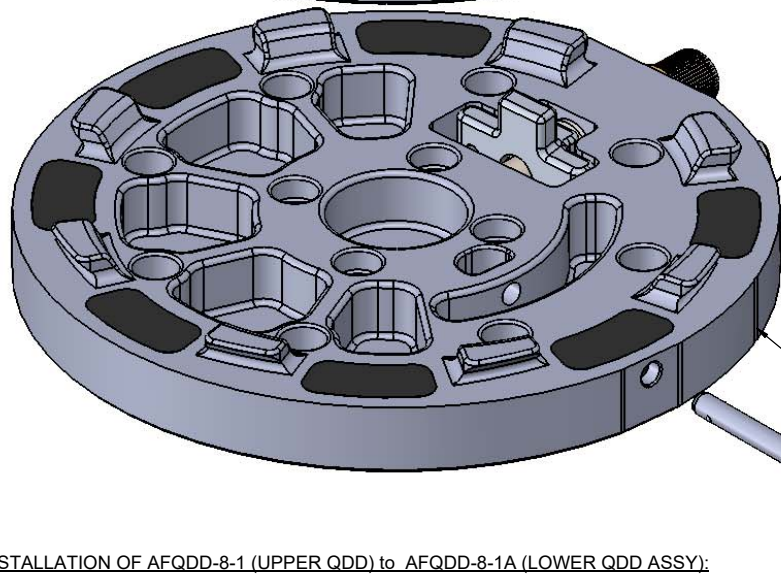
**LIMITATIONS:**

- INSTALLED ON AIRCRAFT WITH VNE OF 425KTS OR LESS.
- DESIGN PAYLOAD WEIGHT: 130 LBS (CALL FOR MAX ALLOWABLES).
- LIMIT DRAG MOMENT: 28,300 IN-LBS
- SAFETY PIN MUST BE INSTALLED AND LOCKED PRIOR TO FLIGHT.
- AFQDD-8-1 WEIGHT 4.5 LBS (2.04 Kg)



INSTALLATION OF THE UPPER QDD PLATE TO AIRCRAFT / ATTACHMENT MOUNT OR SENSOR (FOR SENSOR UP INSTALLATIONS) QTY 8 (MINIMUM) MS20004-(X), OR NAS1351-4-XX (OR EQVL BOLTS)  
REFER TO SHEET 1 FOR COUNTER BORE DEPTH TO DETERMINE THREAD LENGTH REQUIRED  
QTY A/R AN960-416 WASHER AND QTY A/R MS21042-4 STOP NUTS OR EQUIVALENT HARDWARE AS REQUIRED.

THE UPPER QDD HAS MULTIPLE THROUGH HOLES TO ACCOMMODATE VARIOUS BOLT PATTERNS. (SEE SHEET 1)  
NOTE: HARDWARE MUST BE RECESSED IN COUNTER BORE. BOLTS MAY BE INSTALLED THREADS UP IF REQUIRED



INSTALLATION OF THE AFQDD-8-1A (LOWER QDD ASSY ) TO SENSOR OR ATTACHMENT MOUNT (FOR SENSOR UP INSTALLATIONS) QTY 8 (MINIMUM) MS20004-(X), OR NAS1351-4-XX (OR EQVL BOLTS)  
REFER TO SHEET 1 FOR COUNTER BORE DEPTH TO DETERMINE THREAD LENGTH REQUIRED  
QTY A/R AN960-416 WASHER AND QTY A/R MS21042-4 STOP NUTS OR EQUIVALENT HARDWARE AS REQUIRED.

AFQDD-8-1A HAS MULTIPLE THROUGH HOLES TO ACCOMMODATE VARIOUS BOLT PATTERNS. (SEE SHEET 1)  
NOTE: HARDWARE MUST BE RECESSED IN COUNTER BORE. BOLTS MAY BE INSTALLED THREADS UP IF REQUIRED

**INSTALLATION OF AFQDD-8-1 (UPPER QDD) to AFQDD-8-1A (LOWER QDD ASSY):**

- ALIGN THE UPPER AND LOWER PARTS
- VERTICALLY ATTACH LOWER ASSY BY RISING INTO MATING CONNECTION AND TURNING CLOCKWISE APROX 30 DEG. (ENSURE ALIGNMENT MARKS ARE IN LINE ①)
- INSTALL QUICK-PIN (ENSURE PIN IS FULLY ENGAGED AND LOCKED) - DO NOT HAMMER OR FORCE PIN
- HAND TIGHTEN DRIVE KNOB (QDD-8-40) CLOCKWISE TO LOCK AND SECURE -
  - 1/4 HEX KEY DRIVE SOCKET PROVIDED FOR SETTING TORQUE ( 50 IN LBS MAX) -DO NOT OVER TORQUE
  - A SAFETY WIRE HOLE IS PROVIDED IN DRIVE KNOB IF ADDITIONAL SECURITY IS REQUIRED
- ENSURE NO FREE PLAY EXISTS

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TITLE: <b>QDD-8 GENERAL INFO</b>			
SIZE <b>C</b>	DWG. NO. <b>AFQDD_8</b>	REV <b>B</b>	
SCALE NA	DO NOT SCALE DRAWING	SHEET 2 OF 2	